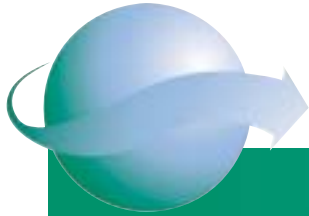


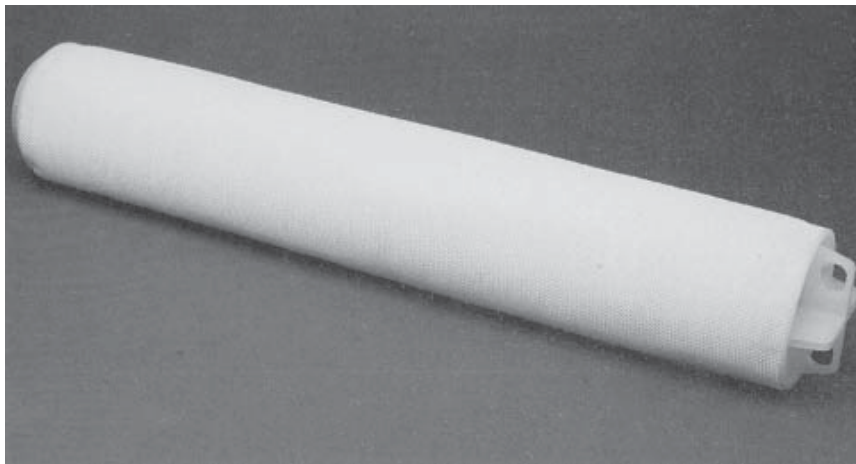


High Flow Filter Cartridges Series 740B



Creative Answers Shaping Cleaner Environments

Technical Data



Features, Advantages and Benefits

The 3M™ High Flow Filter Cartridge, 740B which incorporates the patented radial pleat, puts an extraordinary amount of surface area into a single cartridge. This results in the following:

- High loading capacity for long life and lower cost filtration.
- Fewer cartridges for fewer change-outs, thus less labor cost.
- Fewer seals, reduced risk of bypass, thus high quality.
- Extremely low disposal costs, less than a tenth of some cartridges.

Designed to fit in a range of vessels that holds from one to over 37 filters for a wide range of flow rates in competitively priced hardware.

Double O-ring seals in a variety of material options means:

- Extremely low risk of bypass for high quality fluids.
- No loose parts to assemble for easy installation, thus less labor cost.
- Also, no springs and caps to lose reduces the risk of bypass.
- Broad chemical compatibility for many applications.

Meltblown FDA compliant polypropylene microfiber filter media provides high particle removal efficiency for high quality filtration with broad chemical compatibility.

Convenient handle for easy manual or mechanical removal.

Materials of Construction

Filter Media:

FDA compliant polypropylene meltblown microfibers.

Inner Core, Outer Sleeve and End Caps:

FDA compliant polypropylene

O-rings:

Product Number

Material

7010	FDA Buna N (standard)
7011	Ethylene Propylene Rubber
7012	PTFE encapsulated Silicone
7013	FDA Silicone
7014	Fluoroelastomer

Applications

Prefilters or final filters for:

- Acids and bases
- Amines
- Beer and wine
- Bottled water
- Carbon beds
- Completion fluids
- Deep wells
- Desalination
- DI resins
- Edible oils
- EDM fluids
- Fructose
- Glycol
- Groundwater clean-up
- Laundry water
- Liquor
- Machine coolants
- Magnetic media
- Makeup water
- Organic solvents
- Photo chemicals
- Plating solutions
- RO membranes
- Storm water
- UF membranes
- Ultrapure water
- Wastewater
- Waterflood
- Workover fluids

Performance Data

Loading Capacity

Product Number	742B	743B	744B	745B	746B	747B	748B	749B
Pounds at 40 gpm	16.1	21	23.5	23.8	23.5	24	24	24
Kilograms at 9 cu m/hr	7.3	9.5	10.7	10.8	10.7	11	11	11

Loading: Loading capacity is extremely high due to the large amount of surface area available. The data above shows typical loading capacities of the different micron rated filters. Loading capacity is determined by challenging a filter with a dispersion of silica test dust in water at the recommended flow rate. Pressure drop is monitored and testing is terminated at 50 psid (3.4 bar). (742B is terminated at 35 psid– 2.4 bar.) The loading capacity reported is the dry weight gain of the cartridge.

Particle Removal Efficiency (microns)

Product Number	742B	743B	744B	745B	746B	747B	748B	749B
Efficiency @ 99%	1	2	5	10	15	25	40	70
Efficiency @ 95%	0.9	1.1	2.5	8	9	13	24	43
Efficiency @ 90%	0.8	0.9	1.7	6	8	10	19	35
Efficiency @ 75%	<0.7	0.7	1.5	3.5	6	8	13	24
Efficiency @ 50%	<0.7	<0.7	1.1	1.5	4.0	4.5	8	14

Efficiency: The 3M™ High Flow Filter Cartridges are rated using a silica test challenge in water at 40 gpm (9 cu m/hr). The results reported are typical initial efficiencies taken within ten minutes of the start of the test. For more information on how 3M conducts its filter efficiency testing, please see “Defining Filter Efficiency”, a 3M Technical Report available from your local distributor.

Clean Pressure Drop Versus Flow Rate (psid)

Product Number	742B	743B	744B	745B	746B	747B	748B	749B
Δp @ 20 gpm	0.6	0.4	0.2	0.1	0.1	0.1	0.08	0.06
Δp @ 40 gpm	1.1	0.8	0.4	0.3	0.2	0.2	0.16	0.13
Δp @ 60 gpm	2.2	1.1	0.5	0.4	0.3	0.3	0.25	0.20
Δp @ 80 gpm	2.9	1.5	0.7	0.6	0.4	0.4	0.33	0.27

Pressure Drop: The 3M High Flow Filter Cartridges have low initial pressure drop (Δp) in water as the chart indicates. The chart does not include the pressure drop of the vessel, which must be added in when sizing your filter system.

Product Specifications

Micron Ratings:

Product Number	Initial Efficiency
742B	1micron @ 99%
743B	2 micron @ 99%
744B	5 micron @ 99%
745B	10 micron @ 99%
746B	15 micron @ 99%
747B	25 micron @ 99%
748B	40 micron @ 99%
749B	70 micron @ 99%

Dimensions (Nominal):

Outer Diameter:	6.5 inches	16.5 cm
Inside Diameter:	1.6 inches	4 cm
Length:	39 inches	100 cm
226 O-ring Inside Diameter:	2 inches	5 cm
226 O-ring Thickness:	0.14 inches	0.35 cm

Operating Condition:

Maximum Operating Temperature:	160F	70C
Recommended Flow: (for normal loading in water)	40 gpm	9 cu m/hr
Suggested Maximum Flow: (in water)		
742B-743B – 60 gpm		14 cu m/hr
744B-749B – 80 gpm		18 cu m/hr
Suggested Maximum Differential Pressure:		
742B	35 psid	2.4 bar
743B - 749B	50 psid	3.4 ba

Disposal of used cartridges must comply with applicable federal, state and local laws and regulations.

Order Information

To order contact your local 3M Filtration Products distributor or call toll free 1-800-648-3550.

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